WHAT IS CLAIMED IS:

1. A method for forming a diamond coating, at low temperature and low pressure, on a substrate, comprising the steps of: providing a graphite rod and a high-melting metal wire and the substrate into a chamber;

filling the chamber with hydrogen;

reducing ambient pressure in the chamber below 1 atmosphere; sealing the chamber such that the ambient pressure in the chamber remains below 1 atmosphere and the hydrogen is contained within the sealed chamber; and

applying voltage to the graphite rod until the substrate is heated within a range of 125°C-750°C.

- 2. The method claimed in claim 1, wherein the diamond coating manufactured is single crystalline diamond, polycrystalline diamond, noncrystalline or diamond-like in characteristics.
- 3. The method claimed in claim 1, wherein placement of the substrate relative to the graphite rod is determinative to the substrate having a constant temperature.
- 4. The method claimed in claim 2, wherein the substrate is perpendicular to the graphite rod.
- 5. The method claimed in claim 2, wherein the substrate is parallel to the graphite rod.
- 6. The method claimed in claim 2, further comprising the step of varying distance between the substrate and the graphite rod to vary the temperature of the substrate.

- 7. The method claimed in claim 1, wherein the diamond coating is formed on the substrate at 125°C-150°C.
- 8. The method claimed in claim 6, wherein the diamond coating is formed on the substrate at 125°C-150°C within 30-60 minutes.
- 9. An apparatus for depositing diamond coating on a substrate, comprising:
- a) a sealed chamber including graphite, hydrogen, and the substrate onto which the diamond coating is to be deposited;
- b) a high-melting metal wire, wrapped around the graphite rod, in order to promote chemical reactions needed for diamond deposition; and
- c) a means for adjusting spacing between the graphite rod and the substrate.
- 10. The apparatus claimed in claim 8, wherein the sealed chamber maintains inside pressure below 1 atmosphere.
- 11. The apparatus claimed in claim 8, wherein the temperature of the substrate is variable according to the spacing between the graphite rod and the substrate.
- 12. The apparatus claimed in claim 8, wherein placement of the substrate relative to the graphite rod is determinative to the substrate having the desired constant temperature.
- 13. The apparatus claimed in claim 8, wherein the substrate is perpendicular to the graphite rod.

- 14. The apparatus claimed in claim 8, wherein the substrate is parallel to the graphite rod.
- 15. The apparatus claimed in claim 8, wherein the diamond coating is deposited on the substrate at 125°C-150°C.
- 16. The apparatus claimed in claim 8, wherein the diamond coating is formed on the substrate at 125°C-150°C within 30-60 minutes.
- 17. The apparatus claimed in claim 8, wherein the spacing between the substrate and the graphite rod is between 1mm and 30cm.
- 18. The apparatus claimed in claim 8, wherein the high-melting metal wire is selected from the group consisting of platinum or nickel.
- 19. The apparatus claimed in claim 8, wherein the substrate is fixed in a single location during deposition.
- 20. The apparatus claimed in claim 8, wherein the substrate moves during diamond deposition.
- 21. The apparatus claimed in claim 19, wherein the diamond coating is deposited upon the substrate under a continuous flow.
- 22. The apparatus claimed in claim 19, wherein the substrate is a roll-to-roll material.
- 23. The apparatus claimed in claim 8, wherein the substrate is a flexible material.

24. Utilization of this apparatus for deposition of diamond onto a wide variety of substrates for example Semiconductors, Polymers, Metals, Glass and Quartz.